



Certificate No. : PL720008



Date: 01-Jun-07

Consignee

Buyer

Part No.	Description	Quantity	Lot No.
550040HNVO	OK 55.00 4.0 x 400 VP		PL720008
Test Requirements :			

**Weld Metal Analysis**

All Weld Metal	C	Mn	Si	P	S	Cr	Ni	Mo	V
(%)	0.06	1.30	0.52	0.018	0.015	0.03	0.10	0.02	0.02

**Weld Metal Mechanical Properties**

All Weld Metal Specimen	Re L/0.2 N / mm <sup>2</sup>	Rm N / mm <sup>2</sup>	A5 %	Impact Toughness Joule at °C
(Typical)	480	590	30	50 J at -50°C

Classified according to  
**AWS A5.1/ASME SFA 5.1: E 7018-1**  
This Certificate is issued according to EN 10204 3.1

PT. KARYA YASANTARA CAKTI

Harry Hartawan  
QA/QC Manager

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No signature needed.*

**An ESAB Group Company**

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