



Certificate No. : PL719003



Date: 01-Jun-07

Consignee

Buyer

Part No.	Description	Quantity	Lot No.
4804253NV0	OK 48.04 2.5 x 350 VP		PL719003
Test Requirements :			

Weld Metal Analysis

All Weld Metal (%)	C	Mn	Si	P	S	Cr	Ni	Mo	V
	0.05	1.27	0.35	0.016	0.008	0.05	0.10	0.01	0.02

Weld Metal Mechanical Properties

All Weld Metal Specimen (Typical)	Re L/0.2 N / mm ²	Rm N / mm ²	A5 %	Impact Toughness Joule at °C
	480	560	30	100 J at -40°C

Classified according to

AWS A5.1/ASME SFA 5.1: E 7018

This Certificate is issued according to EN 10204 3.1

PT. KARYA YASANTARA CAKTI

Harry Hartawan
QA/QC Manager

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No signature needed.*

An ESAB Group Company

P.T Karya Yasantara Cakti
Kawasan Industri Kota Bukit Indah Blok All No. 4 Purwakarta ; Jawa Barat – INDONESIA
Phone: +62 264 351178
Fax: +62 264 351179