



Certificate No. : PL716002



Date: 15-Jun-07

Consignee

Buyer

Part No.	Description	Quantity	Lot No.
8478404NM0	ESAB 650 4.0 x 450		PL716002
Test Requirements :			

Weld Metal Analysis

All Weld Metal	C	Mn	Si	P	S	Cr	Ni	Mo	V
(%)	4.50	1.00	0.80	0.030	0.005	33.00	0.20	0.02	0.07

Weld Metal Mechanical Properties

All Weld Metal Specimen	Re L/0.2 N / mm ²	Rm N / mm ²	A5 %	Impact Toughness Joule at °C
(Typical)	NA	NA	NA	NA

Classified according to
DIN 8555 **E 10-UM-60-Z**
This Certificate is issued according to EN 10204 3.1

PT. KARYA YASANTARA CAKTI

Harry Hartawan
QA/QC Manager

*This is a computer generated document.
No signature needed.*

An ESAB Group Company

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