



Certificate No. : PL543001



Date: 25-Jul-07

Consignee

Buyer

Part No.	Description	Quantity	Lot No.
7618253ND0	OK 76.18 2.5 x 350		PL543001
Test Requirements :			

#### Weld Metal Analysis

All Weld Metal (%)	C	Mn	Si	P	S	Cr	Ni	Mo	V
	0.06	0.61	0.29	0.013	0.010	1.27	0.10	0.60	0.01

#### Weld Metal Mechanical Properties

All Weld Metal Specimen (Typical)	Re L/0.2 N / mm <sup>2</sup>	Rm N / mm <sup>2</sup>	A5 %	Impact Toughness Joule at °C
	530	620	20	55 J at +20°C

Classified according to

**AWS A5.5/ASME SFA 5.5: E 8018-B2**

This Certificate is issued according to EN 10204 3.1

PT. KARYA YASANTARA CAKTI

Harry Hartawan  
QA/QC Manager

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No signature needed.*

**An ESAB Group Company**

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