



Certificate No. : PL452008



Date: 25-Jul-07

Consignee

Buyer

Part No.	Description	Quantity	Lot No.
7628253ND0	OK 76.28 2.5 x 350		PL452008
Test Requirements :			

Weld Metal Analysis

All Weld Metal (%)	C	Mn	Si	P	S	Cr	Ni	Mo	V
	0.08	0.65	0.24	0.013	0.008	2.18	0.10	1.12	0.01

Weld Metal Mechanical Properties

All Weld Metal Specimen (Typical)	Re L/0.2 N / mm ²	Rm N / mm ²	A5 %	Impact Toughness Joule at °C
	550	650	18	50 J at +20°C

Classified according to
AWS A5.5/ASME SFA 5.5: E 9018-B3
This Certificate is issued according to EN 10204 3.1

PT. KARYA YASANTARA CAKTI

Harry Hartawan
QA/QC Manager

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No signature needed.*

An ESAB Group Company

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