



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2007-06-13

Certificate number: EC20645613 rev. 0

Our order:
Our reference: NA
Customer number: NA
Customer order date:

Your order:
Your reference:
Your fax number:
Your e-mail:

Invoice address
ESAB Asia/Pacific Pte Ltd
38 Joo Koon Circle, Jurong, Singapore 629063

Receiver of certificate

Delivery address

DELIVERY

Lot number: 7054351

Quantity: 6.3 KG

PRODUCT

Brand:
Description: OK 92.58 3.2x350mm 1/4 VP
Item number: **92583230K0**

CLASSIFICATIONS

SFA/AWS A5.15 ENiFe-CI-A
EN ISO 1071 E C NiFe-CI-A 1

CHEMICAL COMPOSITION

**Actual results
acc to EN 10204 - 3.1**

All weld metal

Auxiliary:

C	1.8%
Si	0.5%
Mn	0.7%
P	0.01%
S	< 0.01%
Ni	50.6%
Al	1.3%
Fe	44.9%

MECHANICAL PROPERTIES

**Typical data
acc to EN 10204 - 2.2**

Standard:
Auxiliary:
Condition: All weld metal in as welded condition.

HARDNESS

HB
180

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:

ESAB Asia/Pacific Pte Ltd, 38, Joo Koon Circle, Singapore 629063, Tel: 65 68614322

Validation - Chemical Analysis

Lars Hallberg

Quality Assurance Manager

Validation - Others

Tapio Huhtala

Product Manager